

The Stuff We Really Take For Granted:

Industrial Minerals and Construction Materials

# The First Industrial Minerals

Obsidian flow Paulina Peak



# Florida Phosphate Mine





Central Florida  
Phosphate Mine

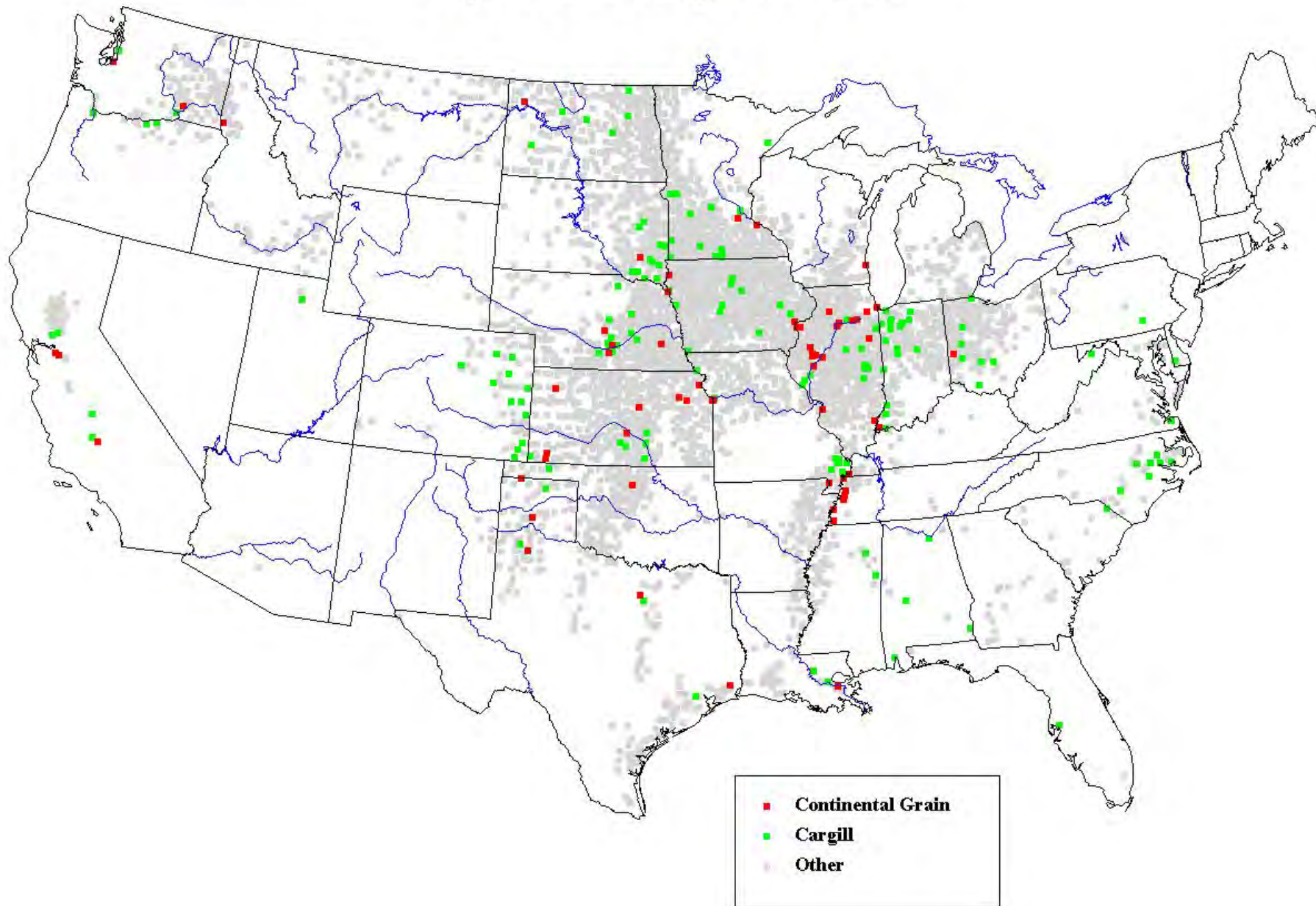
Phosphate Ore  
Hand Specimen



Where doe the Phosphate Go?  
Osceola Iowa Corn Fields



**Figure 2. Storage Locations**



# Phosphate

- 90+% consumed as nitrogen-phosphate fertilizer
- Rock phosphate is only source of P
- Use varies with season & farm acreage
- 85% US production FL, UT, NC
- Fertilizers plants concentrated on Gulf Coast
- Mississippi River barges move most product

# Diatomite





# Diatomite Mine west of Lompoc, California



# Diatomite

- Composed of diatoms
- Most mines are in Miocene lake deposits
- Fillers, absorbents, insulation, cement
- Processing done at plant
  - Crushing
  - Drying to remove 65% water volume
  - Requires cheap electricity

# Sand and Gravel: Portland Oregon



# Northeast, Maryland Sand and Gravel Pit



# Northeast, Maryland Sand and Gravel Pit



# Harrisburg, Pennsylvania Sand Pit: Baseball Infields



# Sand and Gravel

- The most common mining activity
- Location is important: transport costs
- Processing is limited to sorting by size
- Quality is important!
  - Quartz sands are preferred
  - Unstable sand grains (eg feldspars) must be avoided

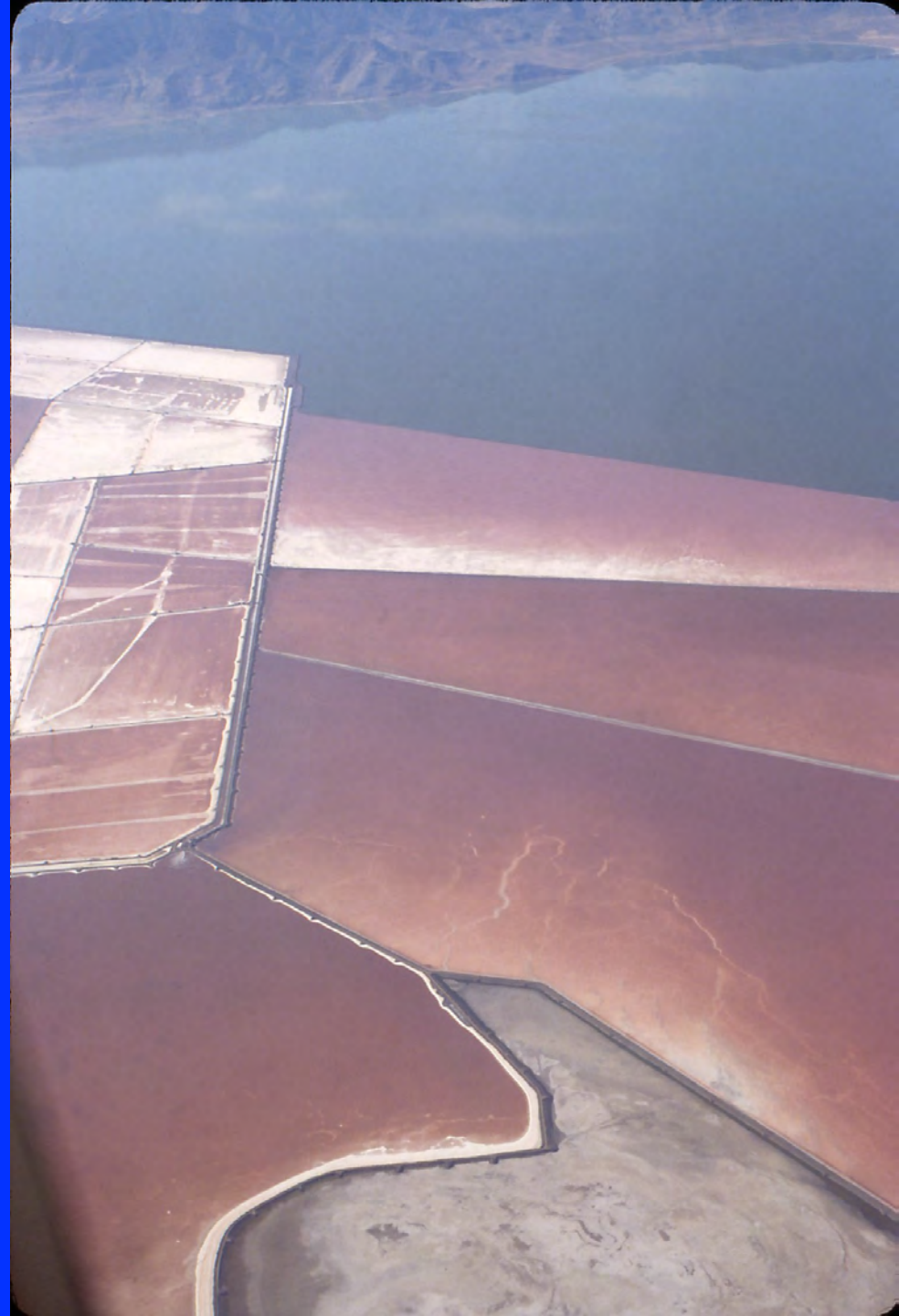
# SE New Mexico Salt Playa





Great Salt Lake, Utah

Morton Salt Evaporation Pans



Salt is not just for food, it has  
Also served as a taxable  
item . . .

# The Great Wall of China

Not visible from the Moon!

Paid for in part by taxes  
Levied on salt . . .



# Salt

- Deposited by evaporation of brine or sea water
- 50% used to prepare Chlorine gas and caustic soda (NaOH)
- 25% used to remove snow/ice from roads
- 25% used as additive in processed foods, water purification, industrial processes
- \$4+ billion per year global business

Potash





Loss of forest due to (1) timber, (2) charcoal, and (3) potash



Potash Mine, near Esterhazay, Saskatchewan, Canada



**MAJOR SALT DEPOSITS AND DRY SALT PRODUCTION SITES IN NORTH AMERICA**

**LEGEND**

- MAJOR SALT DEPOSITS
- Production Sites
  - EVAPORATED
  - ROCK
  - SOLAR

P=Potash

SOURCE: Salt Institute  
 700 North Fairfax Street  
 Fairfax Plaza, Suite 600  
 Alexandria, VA 22314-2040  
 703 / 549-4648  
 www.saltinstitute.org

# Potash

- Subject of the first US patent (1790) granted to Samuel Hopkins
- “Potash” water soluble K-bearing salts
- “Potash”: leaves leached in a boiling pot to produce the salts
- Mines of Sylvite (KCl)
- 95% used as fertilizer
- 5% industrial chemical processes



# Building Stone: Precambrian Marble



Building Stone: Precambrian Marble





प्रवेश निकास  
ENTRY EXIT



# Artisan marble quarry, Arravelli Mountains



# Building Stone: Salisbury Plain

Two know quarries, one nearby and one



And one in Wales . . .









Carrara

*Ligurian Sea*



2.5 km







Trevi Fountain, Rome: Carrara Marble and Local Travertine

# Building Stone and cement: Salisbury Cathedral



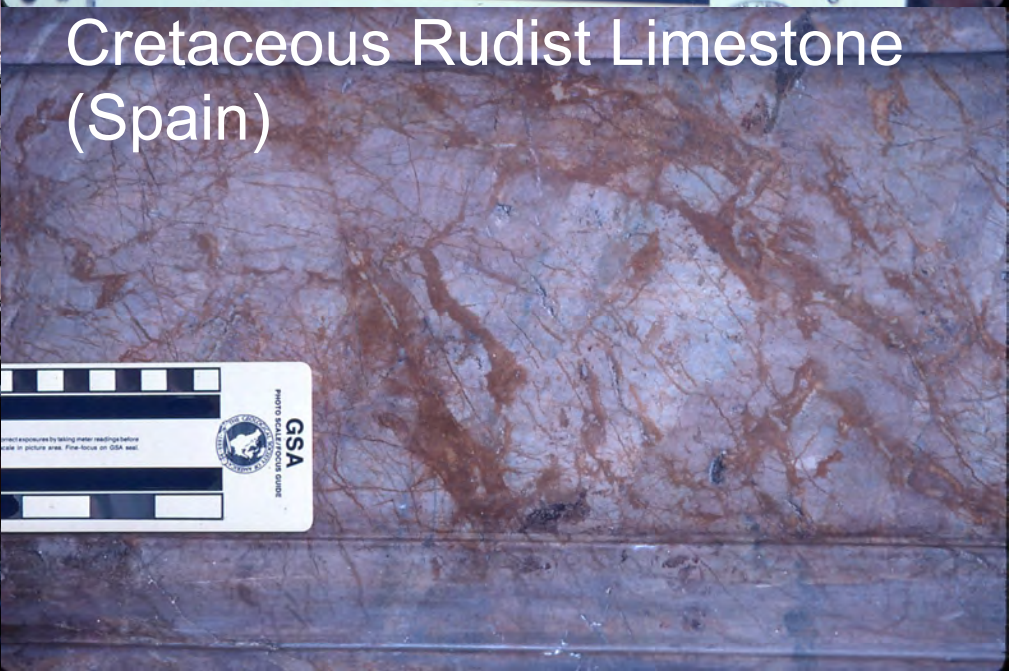


## Salisbury Cathedral 1220-1380 AD

Columns of locally  
quarried Lower Jurassic  
Purbeck  
limestone, similar to  
locally quarried  
Stonehenge blocks

Cement used in the  
interior

# Decorative Stone: Norwich Union Bank: The Real Deal!



# Dimension Stone

- 2.5 million tons sold in US during 2015
- Produced from quarries in 34 states
- Limestone (42%), granite (21%), sandstone (18%), Miscellaneous(18%), marble (4%), slate (4%)

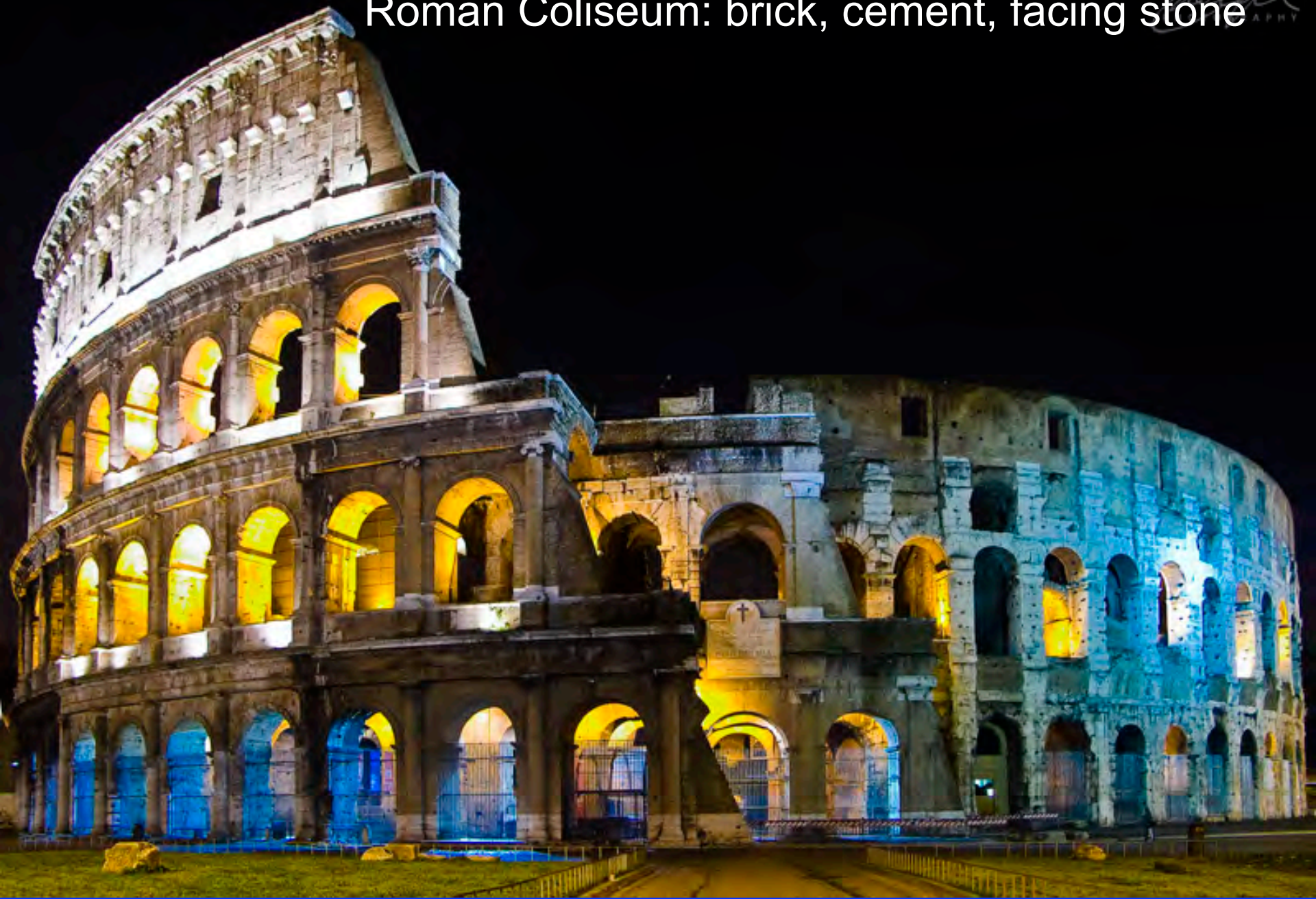


# Building stone and cement: the Roman Forum



Roman Coliseum: brick, cement, facing stone

*Paul*  
APPY





The Pantheon, Rome Built ca 110 AD. Note cement roof



The Pantheon, Rome Built ca 110 AD. Note cement roof



Iowa City: Cement and Steel

Building stone & mortar:  
Carcassonne, France  
Eocene oolitic limestone  
Locally quarried



# Cement: lime + clay + water

- Lime mortar in Turkey 9,000-16,000BC
- Lime used construction, agriculture, tanning in ancient Egypt, China, Greece, Rome
- “Lime” = calcined limestone and dolomite
- Requires heat: coal
- Made in 33 states
- 39% used in Metallurgy, 25% in Chemical processing, 24% in water softening, 11% of lime used to make Cement for construction

# Glass



Interior Salisbury Cathedral



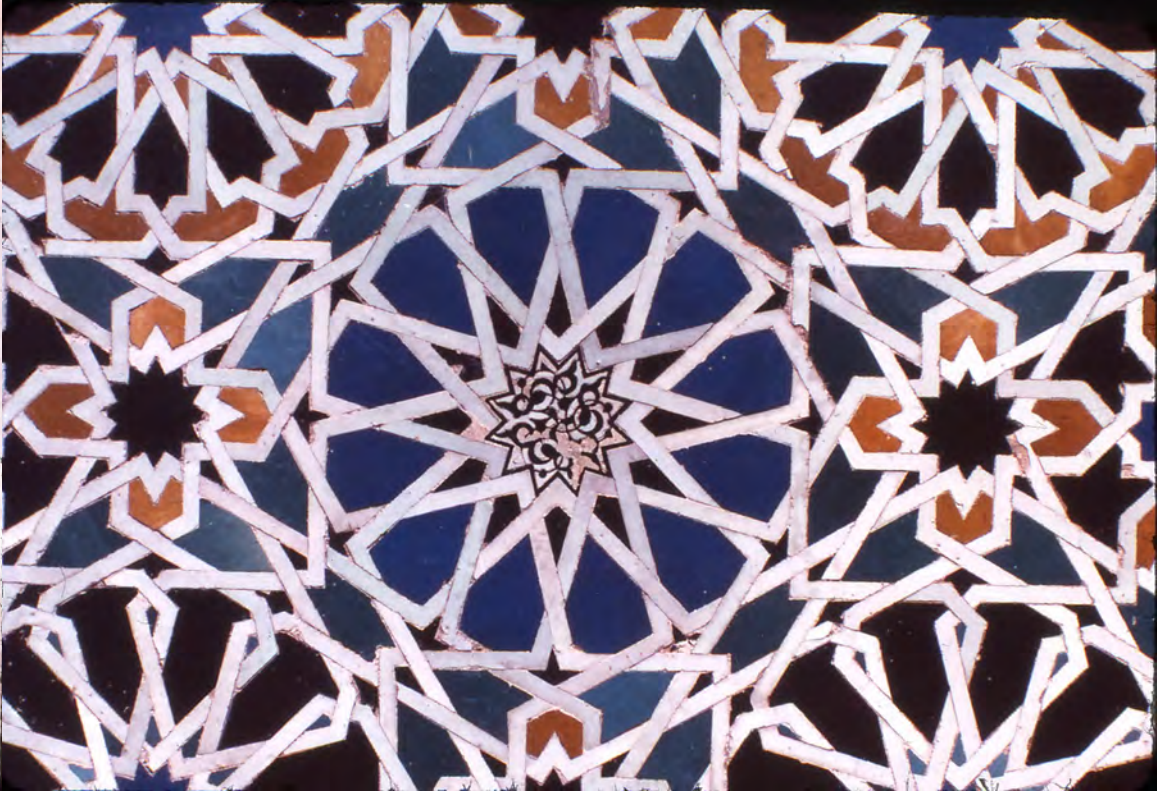
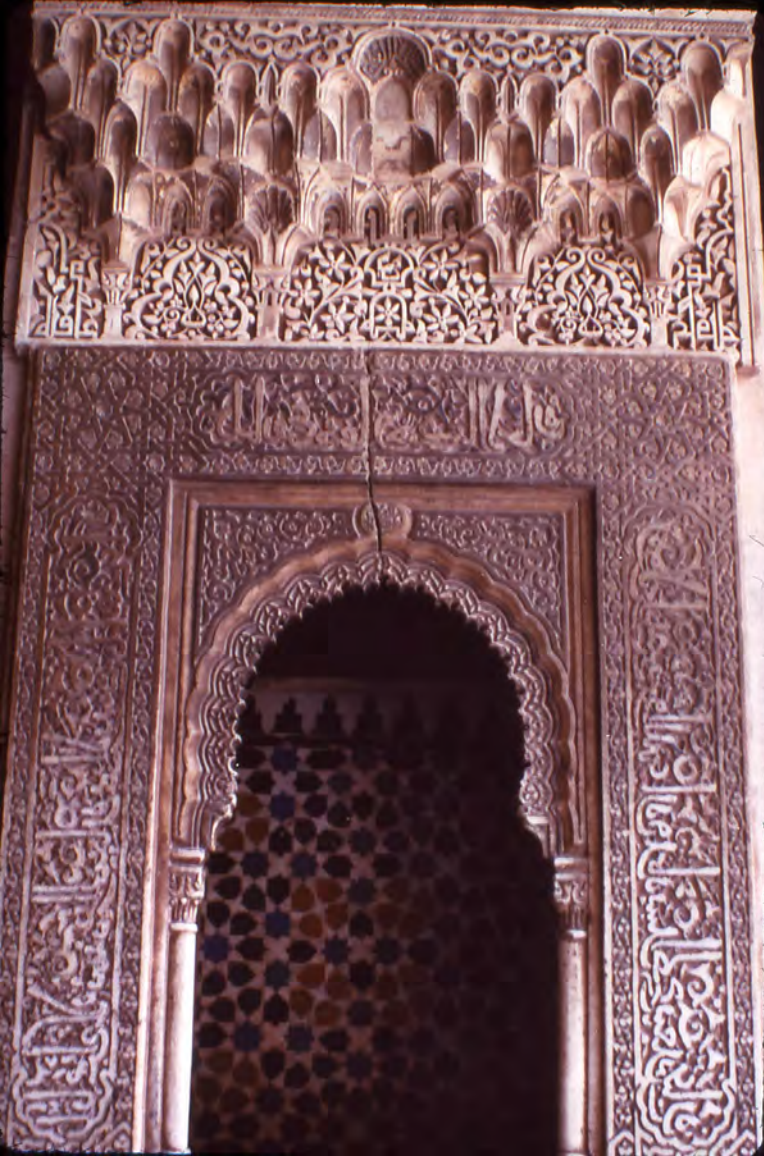
Exterior Dallas Hyatt Regency



# Glass

- An amorphous solid without crystal structure
- Melt quartz and other elements, then cool rapidly
- Additives reduce melting temperature
- Additives change glass properties
- Soda Ash (Sodium Carbonate) is principle additive to glass

# Ceramics



Modern Ceramics:

Garbage Can  
Beijing





© Natural England

# Littlejohn Pit, China Clay, Cornwall, UK

[http://www.english-nature.org.uk/imagegallery/image\\_details.cfm?id=110001](http://www.english-nature.org.uk/imagegallery/image_details.cfm?id=110001)

# Ceramics

- Made by heating to high temperature in kiln
- “China Clay” or kaolininte: weathered granite
- Japanese kilns first built around 1100 AD
- Chinese kilns first built around 1400 AD
- Oldest ceramic figure from Czech 29,000 BC

# Industrial Minerals: Economics

- High volume-Low value materials
  - Used near mine site
  - Low value prohibits long distance transport
  - Quality and quantity varies greatly in region
  - In most places these are the most important mineral resource
  - Regulated differently than from other mines

# Industrial Minerals: Economics

- Low volume-high value materials
  - Extensive international trade
  - Processing depends on the commodity

# Industrial Minerals: Economics

- Moderate volume-moderate value materials
  - Deposits near markets and/or transport
  - Raw material may be shipped and then processed near site
  - High purity deposits traded internationally



# Industrial Minerals: Characteristics

- Value is in their intrinsic properties
  - Minimal processing
  - Low volume waste stream
  - Often environmentally benign

# Industrial Materials: Characteristics

- End user controls character of product
  - Specific mines matched to customers
  - Material properties known only to user and supplier

# Industrial Minerals: Characteristics

- Deposits tend to be large, mined 30-40 years
  - Viewed as a stable employer
  - Not driven by boom and bust cycles
  - Markets are stable over time
  - Not viewed as a long-term environmental problem

# Decorative Stone: Crocker's Folly, London

